



Maxxam™ FR WC-P85 NHFR RoHS Natural Polyolefin

Key Characteristics

Product Description

Maxxam™ HFFR WC-P85 RoHS Natural is a halogen-free flame retardant polyolefin compound characterized by low smoke, low flame spread, excellent spring-back, no plate-out and high extrusion line speed. It is designed for very thin-wall (0.5 mm or 20 mills), flexible, primary conduit applications for optical fiber cables among others. It is also excellent for injection molding.

General

Material Status	• Commercial: Active
Regional Availability	• North America
Features	• Flame Retardant • Good Processability • Good Chemical Resistance • Halogen Free • Good Colorability • Low Smoke Emission • Low Toxicity
Uses	• Conduit • Corrugated Pipe • Wire & Cable Applications
RoHS Compliance	• RoHS Compliant
Forms	• Pellets
Processing Method	• Extrusion • Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.12	1.12	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	7.5 g/10 min	7.5 g/10 min	ASTM D1238
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Break)	1300 psi	8.96 MPa	ASTM D638
Tensile Elongation ² (Break)	450 %	450 %	ASTM D638
Flexural Modulus ³	43000 psi	296 MPa	ASTM D790
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore D	48	48	
Shore D, 10 sec	43	43	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.0610 in (1.55 mm), molded specimen	V-0	V-0	
Oxygen Index	> 33 %	> 33 %	ASTM D2863

Notes

¹ Typical values are not to be construed as specifications.

² 2.0 in/min (51 mm/min)

³ 0.50 in/min (13 mm/min)

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